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(54) **ROBOTICALLY OPERATED VEHICLE CHARGING STATION**

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H01R 43/26; *H02J 7/00*
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901/2, *15*, *47*
See application file for complete search history.

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(*) Notice: Subject to any disclaimer, the term of this patent is extended or adjusted under 35 U.S.C. 154(b) by 538 days.

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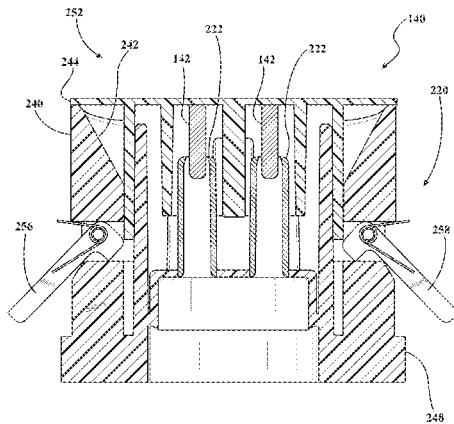
(57) **ABSTRACT**

A robotic charging station for charging a battery of an electric vehicle includes a base plate, a riser coupled with the base plate and extending substantially transverse to the base plate, and a robotic arm. The robotic arm extends from the riser and supports an end effector. The end effector includes a plurality of electrical contacts configured to couple with a receptacle disposed on the electric vehicle. The robotic arm is configured to move the end effector in three degrees of motion.

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(2013.01); *B25J 13/085* (2013.01); *B60L*

9 Claims, 9 Drawing Sheets



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H01R 13/66 (2006.01)
H01R 43/26 (2006.01)
H01R 13/631 (2006.01)
H01R 13/635 (2006.01)
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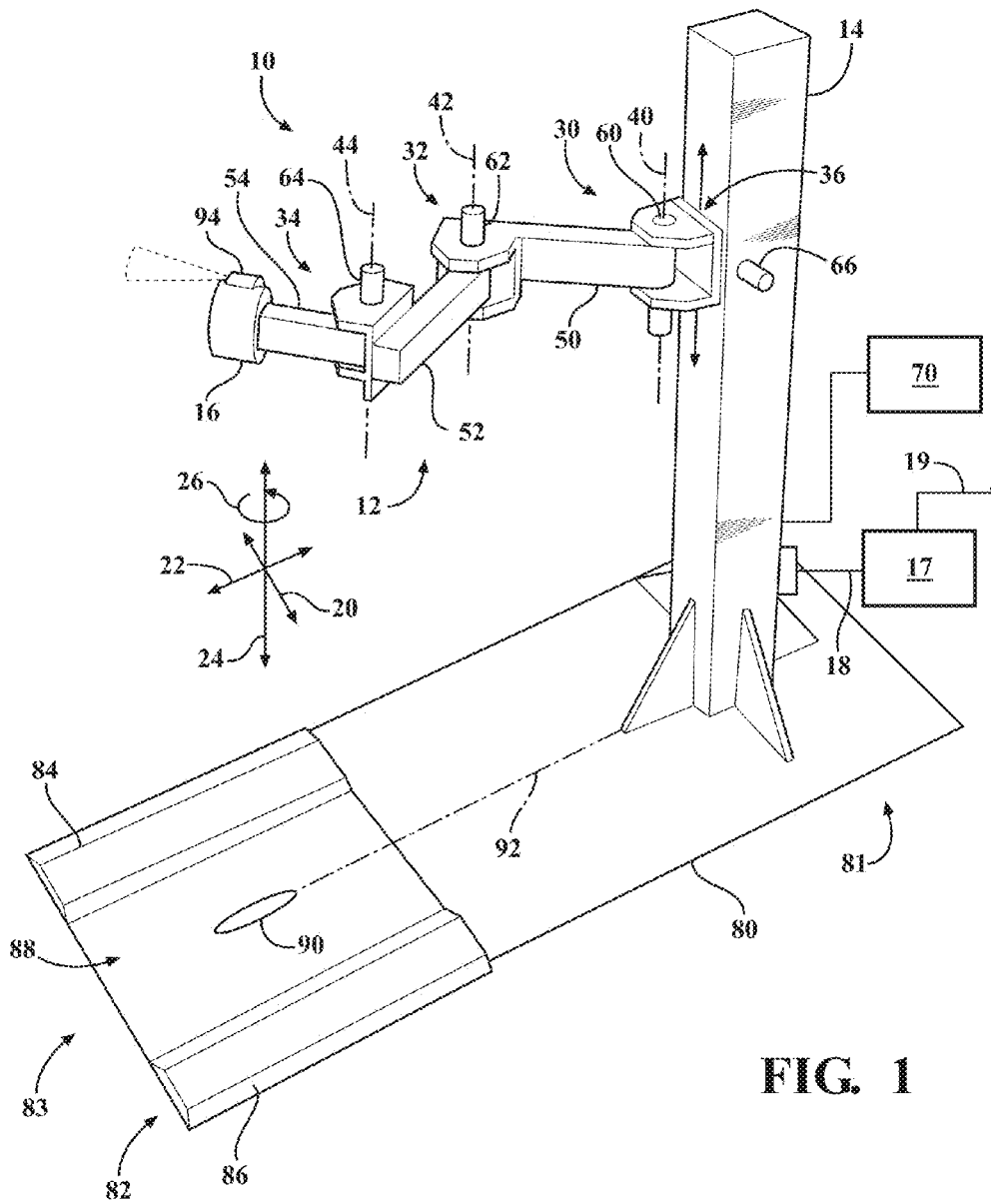
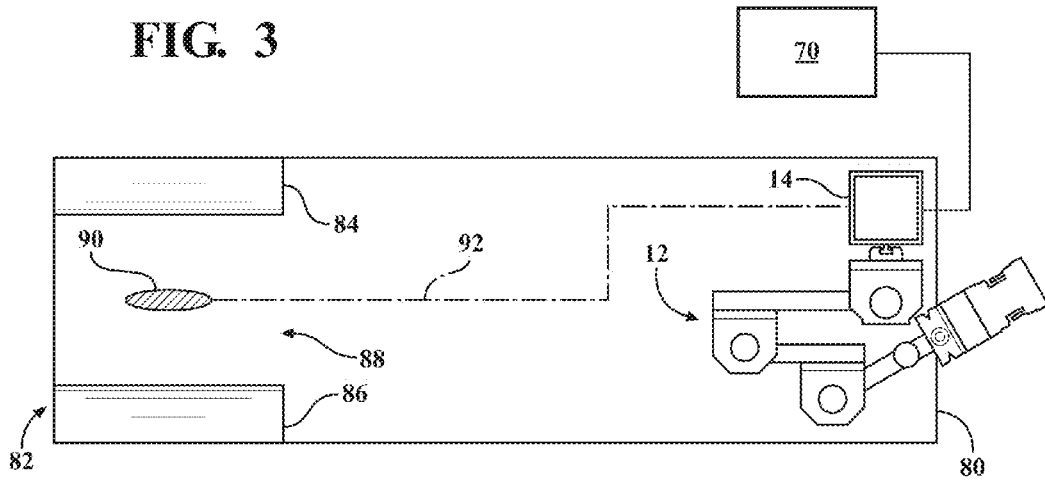
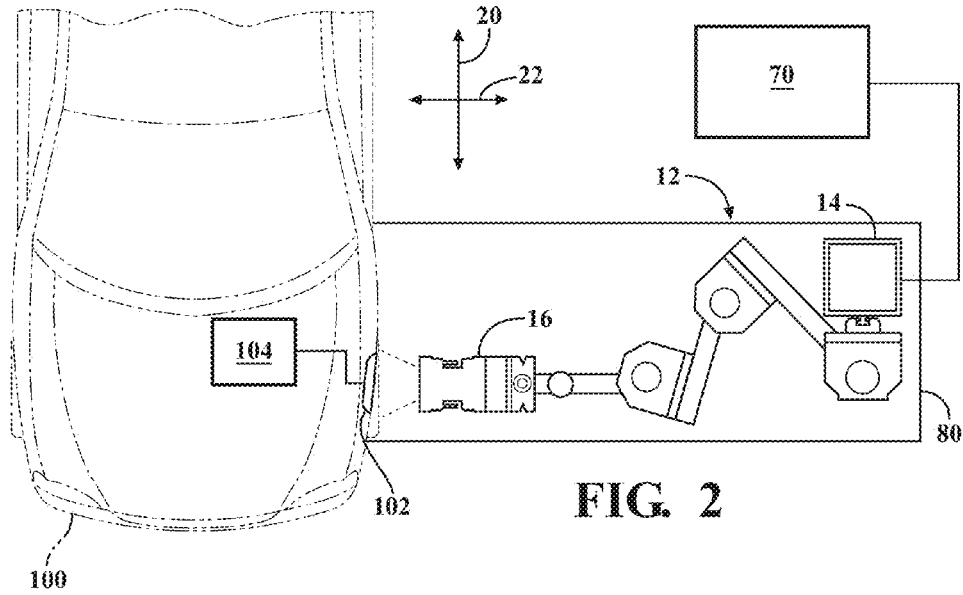


FIG. 1



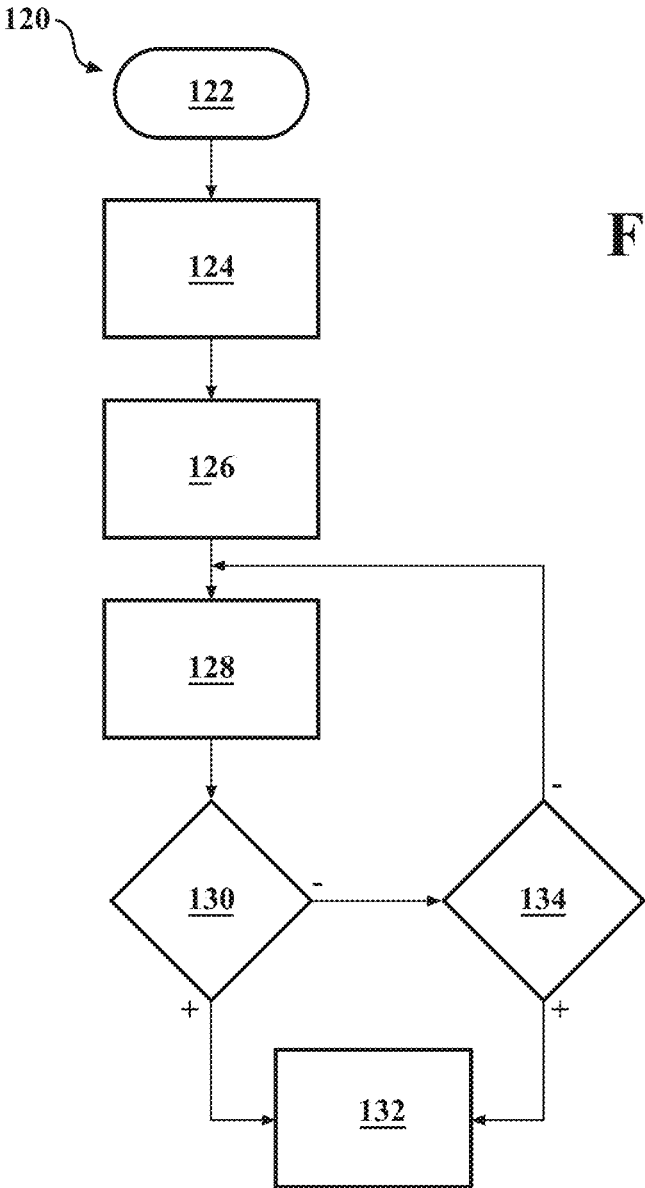


FIG. 4

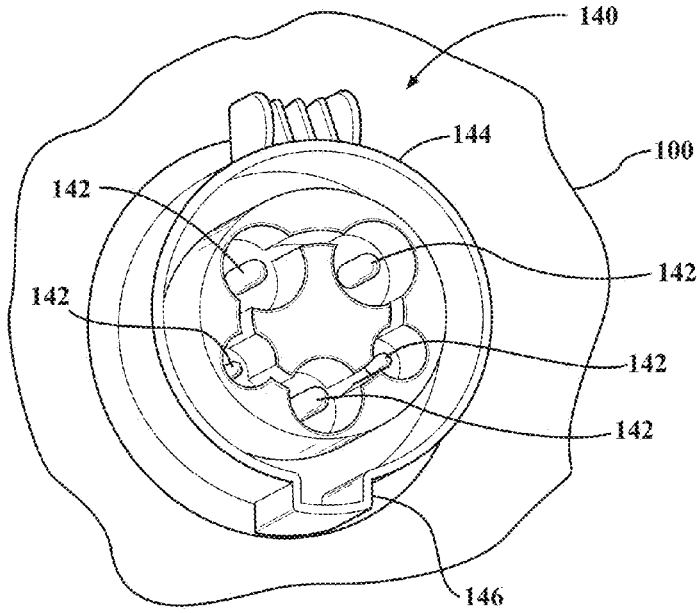


FIG. 5

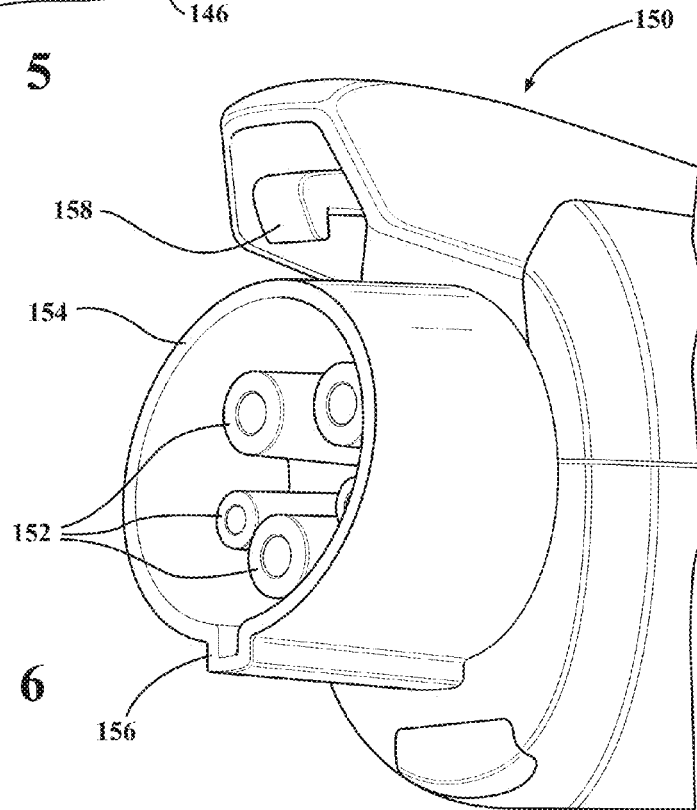


FIG. 6

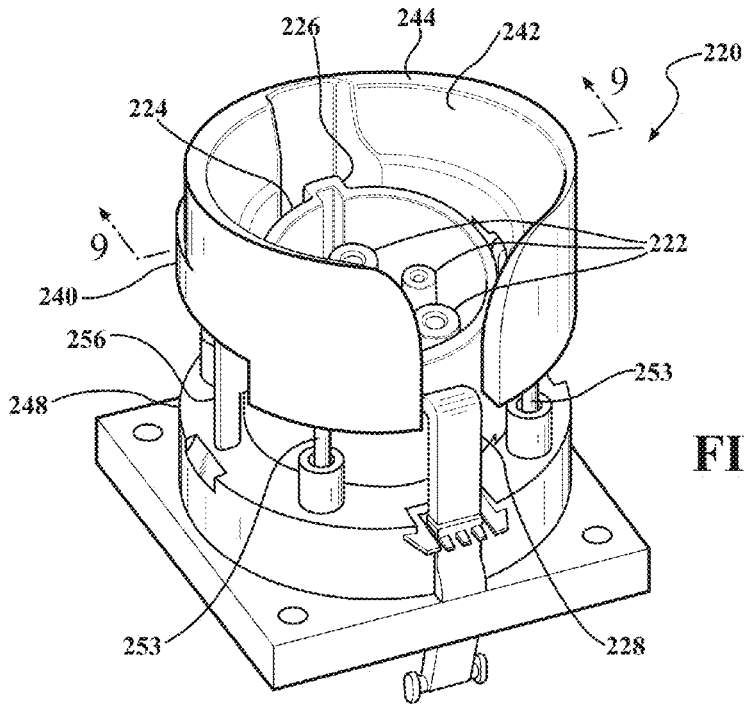


FIG. 7

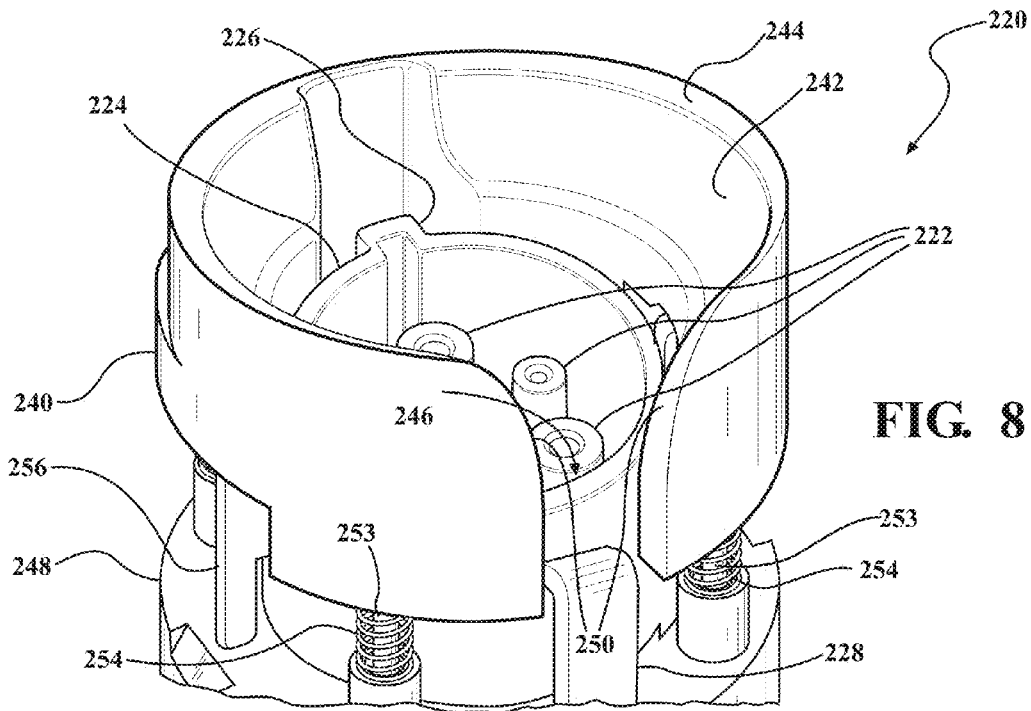


FIG. 8

FIG. 9

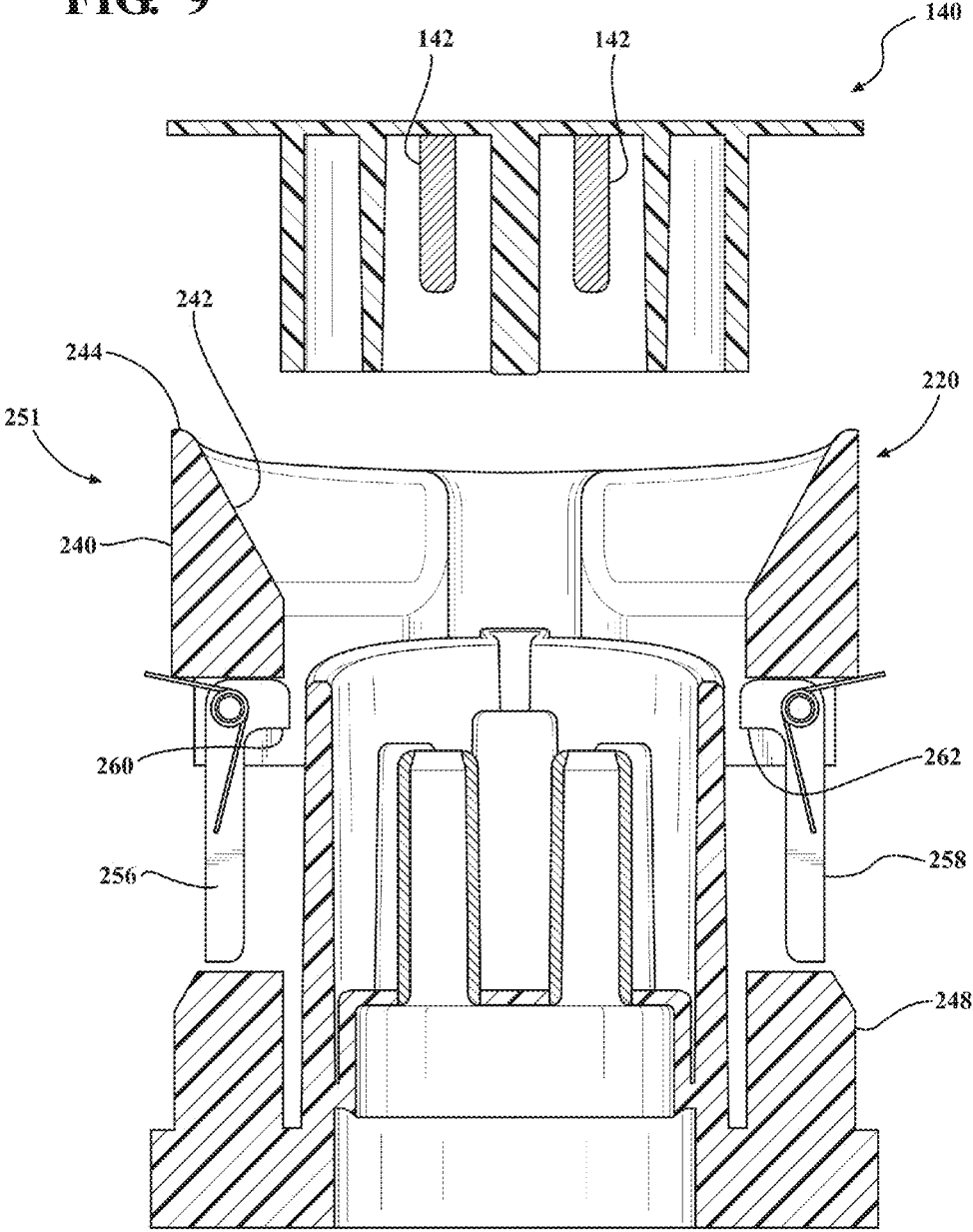


FIG. 10

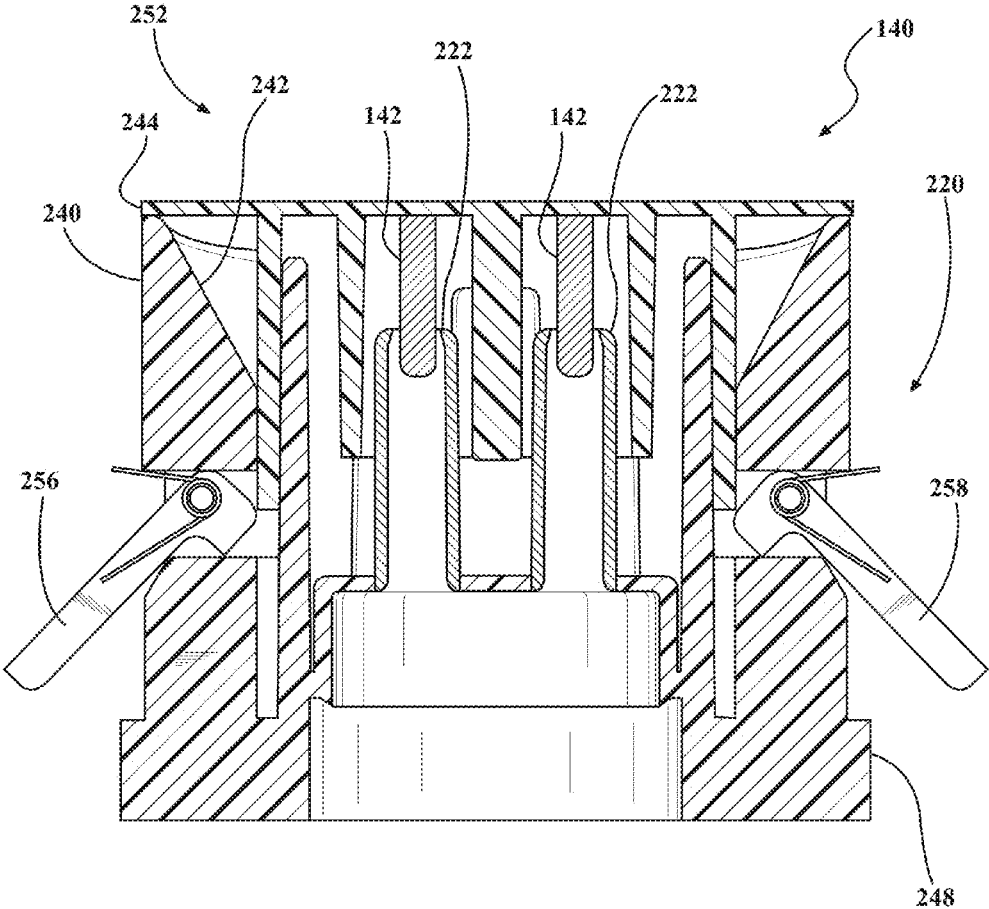
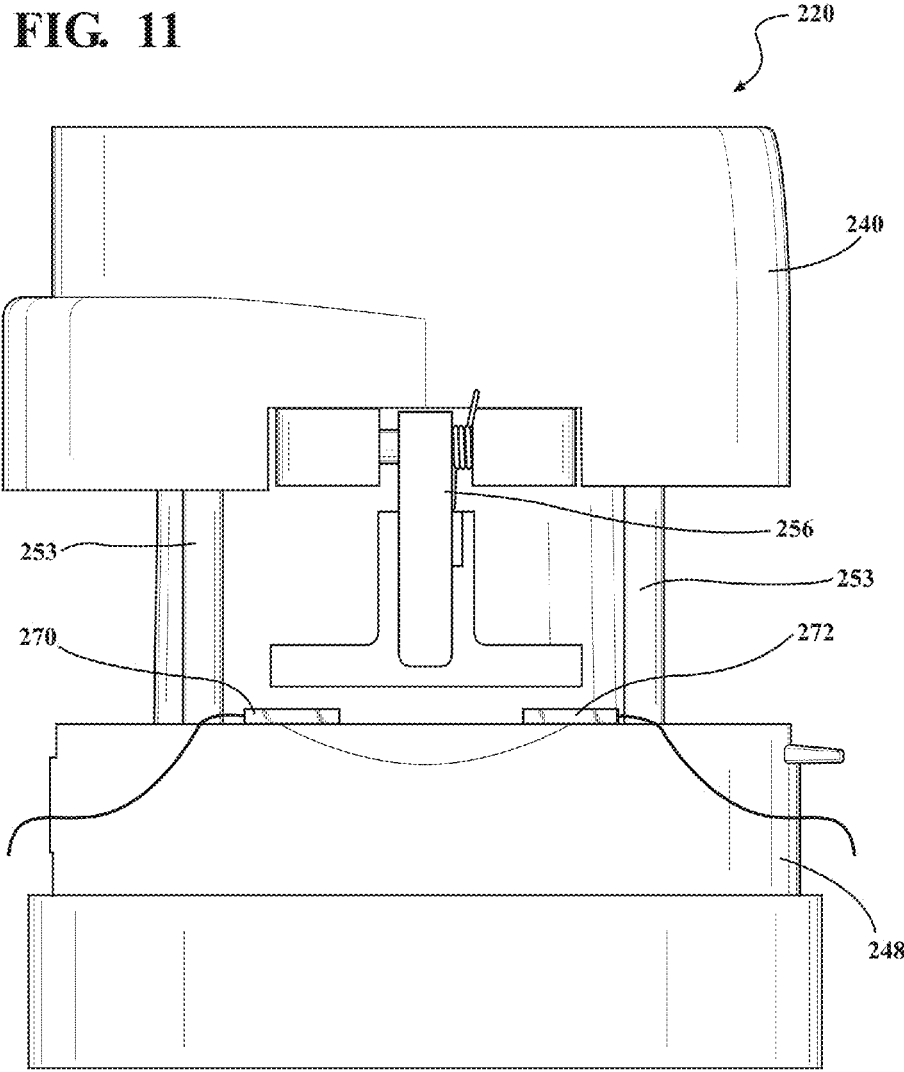


FIG. 11



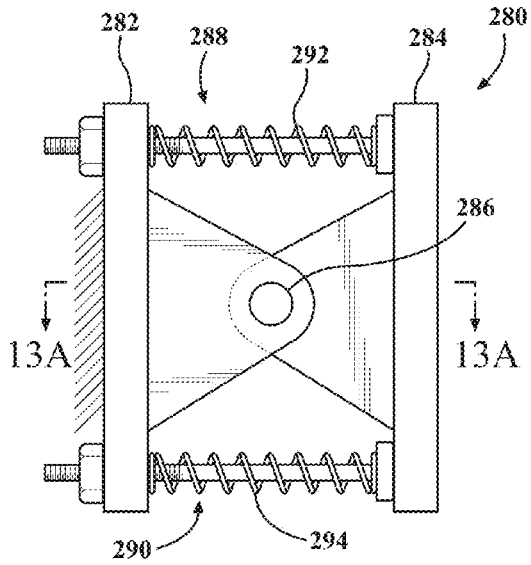


FIG. 12A

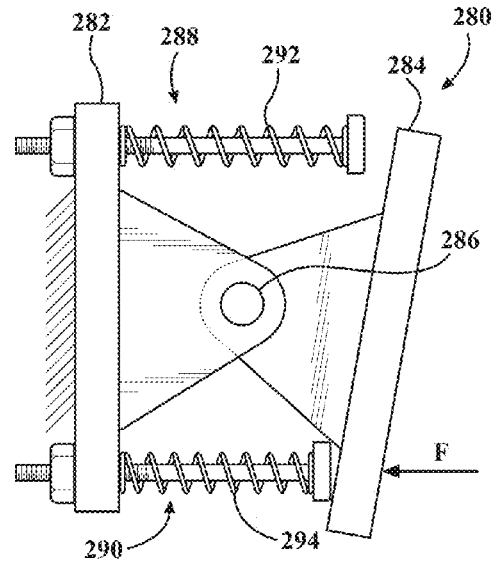


FIG. 12B

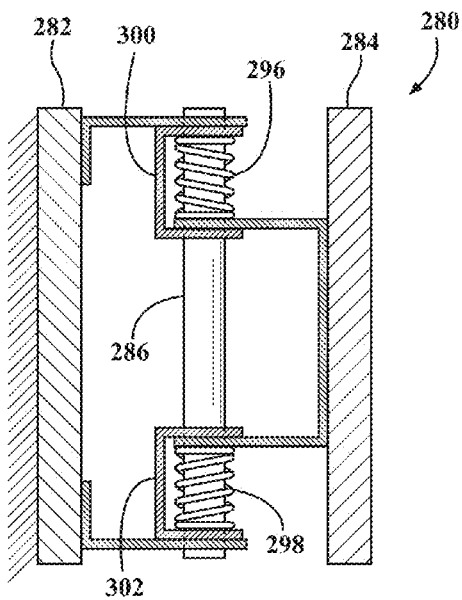


FIG. 13A

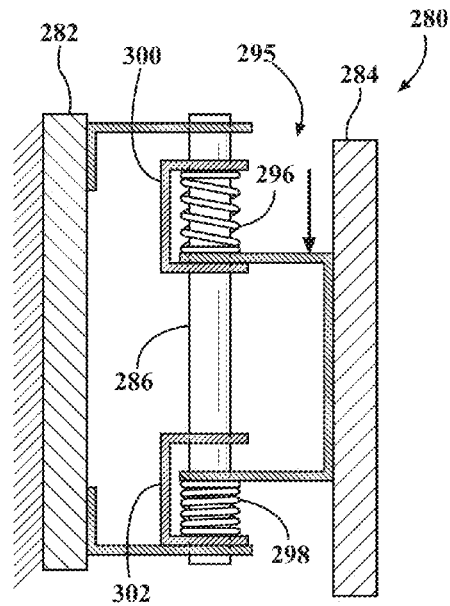


FIG. 13B

1

ROBOTICALLY OPERATED VEHICLE CHARGING STATION

CROSS REFERENCE TO RELATED APPLICATIONS

This application claims the benefit of U.S. Provisional Application Nos. 61/539,241 and 61/539,249, both filed Sep. 26, 2011, which are hereby incorporated by reference in their entirety.

TECHNICAL FIELD

The present invention relates generally to a robotically operated vehicle charging station for an electric or extended-range electric vehicle.

BACKGROUND

Various types of automotive vehicles, such as electric vehicles (EVs), extended-range electric vehicles (EREVs), and hybrid electric vehicles (HEVs) are equipped with an energy storage system that requires periodic charging. Typically, this energy storage system may be charged by connecting it to a power source, such as an AC supply line. While it may be advantageous to re-charge the vehicle's energy storage system before or after each vehicle use, current systems require the vehicle operator to manually plug the supply line into the vehicle. Such manual operation may not always be convenient for the vehicle operator, which may result in missed charging instances and/or subsequently degraded vehicle performance.

SUMMARY

A robotic charging station for charging a battery of an electric vehicle includes a base plate, a riser, and a robotic arm. The riser is coupled with the base plate and extends substantially transverse to the base plate. The robotic arm extends from the riser and supports an end effector, where the robotic arm is configured to move the end effector in three degrees of motion. The end effector includes a plurality of electrical contacts configured to couple with a receptacle disposed on the electric vehicle.

In one configuration, the base plate includes a first end and a second end, where the riser is coupled with the base plate proximate to the first end, and a tire trap being disposed proximate to the second end. The station may further include a presence sensor configured to detect the presence of the electric vehicle, and a controller configured to selectively control the motion of the robotic arm.

The robotic arm may include a target tracking camera configured to provide visual feedback to the controller, wherein the controller is configured to use the visual feedback to guide the movement of the robotic arm.

The end effector may include a base plate configured to attach with the robotic arm, and a retractable guide surrounding the plurality of electrical contacts. The retractable guide may selectively transition between an extended state and a collapsed state, wherein the retractable guide is configured to align the end effector with the receptacle when in an extended state. The end effector may further include a plurality of support legs extending between the retractable guide and the base plate. The plurality of support legs may be pivotable between a first position and a second position, with the legs configured to maintain the retractable guide in the extended state when in the first position. Additionally, the support legs

2

may be configured to allow the retractable guide to transition to the collapsed state when pivoted to the second position.

The end effector may further include a force sensor disposed on the base plate and configured to be contacted by at least one of the plurality of support legs when the at least one of the plurality of support legs is in the first position. The force sensor may provide an indication of contact made between the retractable guide and the receptacle disposed on the vehicle.

The retractable guide may include an inward facing surface adjacent the plurality of electrical contacts, and may further include a chamfer disposed on the inward facing surface that is configured to align the end effector with the receptacle disposed on the vehicle.

The end effector may include a mechanical guide that extends from the base plate and surrounds the plurality of electrical contacts. In one configuration, the retractable guide may extend further outward from the base plate than the mechanical guide when the retractable guide is in an extended state.

The robotic charging station may further include a compliant mounting adaptor coupled with the base plate of the end effector and with the robotic arm to allow the base plate to pivot and to translate about an axis.

Similarly, a method of automatically charging a battery of an electric vehicle may include: detecting the presence of an electric vehicle; transitioning a robotic arm from a stowed position to an operational position, the robotic arm supporting an end effector configured to electrically couple with a receptacle disposed on the electric vehicle; guiding the end effector into a coupled engagement with the receptacle on the vehicle; and energizing the end effector.

BRIEF DESCRIPTION OF THE DRAWINGS

FIG. 1 is a schematic perspective view of a robotic charging station for an electric vehicle.

FIG. 2 is a schematic plan view of a robotic charging station for an electric vehicle with a robotic arm disposed in an operational state.

FIG. 3 is a schematic plan view of a robotic charging station for an electric vehicle with a robotic arm disposed in a retracted state.

FIG. 4 is a flow diagram of a method for charging an electric vehicle using a robotic charging station.

FIG. 5 is a schematic perspective view of a charging receptacle, such as may be disposed on an electric vehicle.

FIG. 6 is a schematic perspective view of an embodiment of an end effector for a robotic charging station.

FIG. 7 is a schematic perspective view of an embodiment of an end effector for coupling with an electric vehicle.

FIG. 8 is an enlarged schematic perspective view of a portion of the end effector provided in FIG. 7.

FIG. 9 is a schematic partially exploded cross-sectional view of the end effector provided in FIG. 7, taken along line 9-9, shown with the retractable guide in an extended state.

FIG. 10 is a schematic cross-sectional view of an end effector, such as provided in FIG. 7, taken along line 9-9, shown with the retractable guide in a collapsed state.

FIG. 11 is a schematic side view of an embodiment of an end effector including force sensing means.

FIG. 12A is a schematic top view of a compliant mounting adapter for mounting the end effector to a handle, shown in an un-loaded condition.

FIG. 12B is a schematic top view of a compliant mounting adapter for mounting the end effector to a handle, shown with an applied force.

FIG. 13A is a schematic cross-sectional side view of the compliant mounting adapter provided in FIG. 12A, taken along line 13-13, shown in an un-loaded condition.

FIG. 13B is a schematic cross-sectional side view of the compliant mounting adapter provided in FIG. 12A, taken along line 13-13, shown with an applied force.

DETAILED DESCRIPTION

Referring to the drawings, wherein like reference numerals are used to identify like or identical components in the various views, FIG. 1 schematically illustrates a robotic charging station 10 for charging or re-charging the primary energy storage device for an electric vehicle. As used herein, an electric vehicle may encompass any vehicle that includes an electric motor as a source of power for vehicle propulsion. While an automobile will be used as the exemplary vehicle for the purpose of this description, other vehicles may similarly be used. Some examples of electric vehicles include, but are not limited to, electric-only electric vehicles (EVs), plug-in hybrid electric vehicles (PHEVs), extended range electric vehicles (EREVs). These vehicles may include passenger cars, cross-over vehicles, sports-utility vehicles, recreational vehicles, trucks, buses, commercial vehicles, etc.

An electric vehicle may operate by expending electrical energy from an energy storage device, such as a vehicle battery, to power the electric motor during a period of propulsion. After a prolonged period of energy depletion, the vehicle battery may require re-charging before continued propulsion may resume. Such re-charging may occur by coupling the vehicle battery to a source of electrical power either directly, or through one or more intermediate components.

The robotic charging station 10 may be a stationary apparatus that may be disposed at the vehicle operator's residence (i.e., in the operator's garage or car-port), at the operator's place of work, or at a commercial charging location. The charging station 10 may include a movable, robotic arm 12 coupled with a riser 14, where the arm 12 is configured to automatically couple an end effector 16 to a mating plug/receptacle 102 on the vehicle 100 to charge the vehicle's battery 104 (generally illustrated in FIG. 2). As will be described in greater detail below, the end effector 16 may include a specially configured plug with a plurality of electrical contacts designed to couple with similar contacts on the vehicle. The contacts may be selectively energizable to deliver electrical energy from a charging unit 17 to the vehicle and/or vehicle battery.

The charging unit 17 may be either integrated into the riser 14, or may be separately connected to the charging station 10 via a pluggable power line 18. Additionally, the charging unit may be coupled to an external power supply (e.g., grid power, roof mounted solar cells, etc.) via a source line 19. The charging unit 17 may be configured to supply either direct current (DC) electrical power, or alternating current (AC) electrical power, where the supplied power may comprise one or more distinct voltages/phases. Depending on the nature of the external power supply, the charging unit 17, along with the power capabilities of the vehicle, the charging unit 17 may include an inverter/converter to provide the vehicle with the properly conditioned, rectified, and/or filtered AC or DC power supply. In a configuration where the charging unit 17 is a standard, wall-mounted charging unit, the charging station 10 may include a receptacle (such as generally illustrated in FIG. 5) that may receive the pluggable power line 18 and provide any received electrical energy to the end-effector 16.

In one embodiment, the robotic arm 12 may be capable of moving the end effector 16 with four degrees of motion. For

example, as shown in FIGS. 1-2, the end effector 32 may move along the vehicle (X direction 20), across the vehicle (Y direction 22), in a vertical Z direction 24, and may have a degree of rotation about the vertical axis/direction (θZ rotation 26). In another embodiment, the robotic arm 12 may be configured to only move the end effector 16 with three degrees of motion, namely X, Y, and θZ (i.e., directions 120, 122, and 126). In this embodiment, the vertical, Z translation may be fixed and/or accommodated by an inherent or designed compliance of the robotic arm 12. While it is possible for the robotic arm 12 to have more or fewer degrees of motion depending on the specific application, in an automotive charging application, independent rotation control about the X or Y axes may not be strictly necessary. That is, only minor rotations of the vehicle should be expected to occur in the θX or θY directions, such as may be attributable to fluctuations in tire pressure and/or varying weight distribution. These minor variations may be accommodated through inherent or designed compliance of the arm 12 and/or end effector 16.

To control the end effector 16 in the three or four degrees of motion described above (i.e., motion along directions 20, 22, 24, 26), the robotic arm 12 may be configured to manipulate a plurality of joints, each controllable in one or more degrees of freedom. As generally illustrated in FIG. 1, in one configuration, the arm 12 may include three revolute joints (i.e., revolute joints 30, 32, 34) and one translational joint 36. Each revolute joint 30, 32, 34 may allow a portion of the arm 12 to rotate about a respective axis 40, 42, 44. In one configuration, the three respective axes 40, 42, 44 may be in a parallel arrangement with each other, though may be separated in space. As shown, the first and second joint axes 40, 42 may be separated and held in rigid alignment relative to each other via a first arm member 50. Similarly, the second and third joint axes 42, 44 may be separated and held in rigid alignment relative to each other via a second arm member 52. Finally, the end effector 16 may be mounted to a third arm member 54 that may be configured to rotate about the third joint axis 44.

As illustrated in FIG. 1, when the system is configured with four degrees of motion, the three arm members 50, 52, 54 may jointly translate along the riser 14 via the translational joint 36, which may be located at the base of the arm 12. The translational joint 36 may include for example, a linear slide, a linear actuator, an actuated timing cable or pulley system, a hydraulic or pneumatic ram/cylinder, a rack and pinion, or any other suitable means of linear translation.

The motion of the arm 12 at each joint 30, 32, 34, 36 may be controlled by a respective joint actuator 60, 62, 64, 66, which may be selectively actuated at the direction of a controller 70. The actuators 60, 62, 64 coupled with the revolute joints 30, 32, 34 may be, for example, servomotors that may convert an electrical signal into a controlled mechanical rotation. In one configuration, the actuators 60, 62, 64 may be coupled with the joints either directly (as shown) or through one or more torque-multiplying gear trains (e.g. a planetary gear systems). In an alternate configuration, each actuator 60, 62, 64 may be positioned at or within the riser 14, and coupled to each respective joint 30, 32, 34 through one or more links, pulleys, and/or cables that are capable of transferring the mechanical output of the actuators 60, 62, 64 to the respectively coupled joints 30, 32, 34. In this manner, the motion of the end effector 16 may be controlled in the four degrees of motion (X, Y, Z, θZ) by manipulating each joint 30, 32, 34, 36 as generally represented in Equation 1, where T is a transformation matrix and $(\Phi_1, \Phi_2, \Phi_3, \Phi_T)$ represent the joint variables (i.e., three controllable rotations, and one controllable translation).

$$\begin{bmatrix} X \\ Y \\ Z \\ \theta Z \end{bmatrix} = T \begin{bmatrix} \phi_1 \\ \phi_2 \\ \phi_3 \\ \phi_T \end{bmatrix}$$

Equation 1

The controller **70** used to execute the control schemes and drive the various actuators may be embodied as a server, host, programmable logic controller (PLC), and/or may include one or multiple digital computers or data processing devices. Each included computer/processing device may have one or more microprocessors or central processing units (CPU), read only memory (ROM), random access memory (RAM), electrically-erasable programmable read only memory (EEPROM), high-speed clocks, analog-to-digital (A/D) circuitry, digital-to-analog (D/A) circuitry, and any required input/output (I/O) circuitry and devices, as well as signal conditioning and buffering electronics.

While shown as a single device in FIGS. 1-3, for simplicity and clarity the various elements of the controller **70** may be distributed over as many different hardware and software components as are required to optimally control the robotic arm **12**. The individual control routines/systems resident in the controller **70** or readily accessible thereby may be stored in ROM or other suitable tangible memory location and/or memory device, and may be automatically executed by associated hardware components of the control system to provide the respective control functionality.

The riser **14** may be secured to a base plate **80** that may lie substantially flat on the ground. The base plate **80** may provide a stable foundation for the operation of the robotic charging station **10**, and may inhibit the riser **14** from bending or twisting during the extension of the robotic arm **12**. The base plate **80** may be constructed from a structural material, such as for example, iron, steel, or aluminum, which may resist bending or deforming away from the ground. In one configuration, the base plate **80** may be elongated with a first end **81** and a second end **82**, where the riser **14** is secured proximate to the first end **81**.

The base plate **80** may further include a tire trap **83** proximate to the second end **82**, which may provide the vehicle operator with an indication that the vehicle is properly positioned relative to the riser **14** for the arm **12** to properly couple with the vehicle. The tire trap **83** may include for example, a first raised portion **84** and a second raised portion **86** that are spaced apart and define a valley **88** therebetween. A wheel of the vehicle may encounter and roll over the first raised portion **84**, where the vertical translation of the wheel may be transmitted to the vehicle such that it can be detected by the operator to convey a sense of location to the vehicle operator. Upon sensing this motion, the operator may stop the vehicle's forward motion prior to the vehicle driving over the second raised portion **86** (which may be larger than the first raised portion **84** to provide increased resistance). As such, the wheel may come to rest in the valley **88** between the first and second raised portions **84**, **86** of the tire trap **83**.

In one configuration, a presence sensor **90** may be disposed in the valley **88** of the tire trap **83** and configured to detect the presence of the tire/vehicle. For example, in one embodiment, the presence sensor **90** may be a force sensor (e.g., force-sensing resistor) configured to monitor for an applied pressure. Once the presence sensor **90** detects an applied load, i.e., a load comparable to that of a vehicle, it may provide a corresponding indication to the controller **70** (via signal line **92**). In other embodiments, the presence sensor **90** may use optical, acoustic, or RFID based sensing means to detect the

presence of the vehicle. In still other embodiments, the vehicle presence sensor **90** may be placed on a portion of the arm **12** or riser **14** and configured to visually detect the presence of the vehicle.

The arm **12** may include a target tracking camera **94** either disposed near the end effector **16**, or integrated into the end effector **16**. Once the presence sensor **90** detects the presence of the vehicle **100** (generally shown in FIG. 2), the robotic arm **12** may begin moving the end effector **16** toward the vehicle **100** by manipulating the various joint actuators **60**, **62**, **64**, **66**. In one configuration, the initial arm movement may be pre-planned, where, after a certain threshold, the controller **70** may receive feedback from the target tracking camera **94**. The camera feedback may comprise a periodically captured still image of the vehicle **100** that may be used to direct future movements of the arm **12** toward the vehicle charging plug/receptacle **102** in a closed loop manner. The controller **70** may analyze each still image to detect and quantify certain known/designed patterns on the vehicle **100** to infer a spatial relationship. The controller **70** may then use this inferred spatial relationship as feedback to carefully guide the end effector **16** toward the receptacle **102**. For example, the size of the pattern within the captured still image may generally indicate the distance of the end effector **16** from the vehicle **100** (i.e., the Y direction **22**). Alternatively, multiple target tracking cameras may be included with the arm **12** in a spaced arrangement to provide a stereoscopic perspective/view of the vehicle **100** and/or charging receptacle **102**. Likewise, the skew of the pattern, or the position of the pattern within the image (or various images) may generally inform movements in the X direction **20**, the Z direction **24**, or the OZ rotation **26**.

In other configurations, target tracking cameras, similar to camera **94**, may be included with the riser **14** and/or base plate **80**. While such cameras may be used specifically for end-effector **16** guidance purposes, as described above, they may also more generally be used to detect the general presence/orientation/positioning of the vehicle **100** and/or may provide obstacle avoidance capabilities for the end effector and/or various portions of the arm **12**.

While FIG. 2 illustrates the robotic arm **12** in an operational position (i.e., deploying to engage and couple with the vehicle **100** to charge the vehicle battery **104**), FIG. 3 illustrates the arm **12** in a stowed position. As shown, the arm **12** may fold upon itself adjacent to the riser **14** such that it does not unnecessarily protrude away from the riser **14**. This may reduce the likelihood that the arm **12** may be impacted by objects from the surrounding environment, which could cause damage to the end effector **16**, arm **12**, riser **14**, or any other associated components. This collapsed position also provides the vehicle **100** with clear ingress/egress paths.

FIG. 4 illustrates an example of a charging method **120** utilizing the robotic charging station **10**. The method begins at step **122** when the vehicle presence sensor **90** detects the presence of the vehicle **100**, and indicates to the controller **70** that the vehicle is stationary next to the riser **14**. In step **124**, the controller may transition the robotic arm **12** from a stowed position to an operational position (i.e., a "ready" position where the arm may more directly translate toward the vehicle **100**). This transition may involve orienting the end effector **16** and any associated target tracking camera **94** to point toward the vehicle **100** such that the electric plug/receptacle on the vehicle is within the view of the camera **94**.

Once the robotic arm **12** is in an operational position, in step **126** the controller **70** may use a suitable control scheme, including visual/target tracking feedback from the target tracking camera **94** to guide the end effector **16** into a coupled

engagement with the mating plug/receptacle on the vehicle **100**. The coupled arrangement necessarily includes establishing electrical contact between the end effector **16** and the vehicle **100**. Once this electrical contact is established, the end effector **16** may be energized (in step **128**) to begin the charging/re-charging of the vehicle's energy source/battery. Such charging may be initiated by the vehicle **100**, by the charging station **10**, or by an ancillary wall unit. Additionally, conditioning/reconditioning procedures may be performed on the vehicle battery **104** in step **128**. During the charging process, the charging station **10** and/or vehicle **100** may monitor the state of charge (SoC) of the vehicle battery and/or the progress through a reconditioning procedure in step **130**. If the SoC rises above a predefined charging threshold, or the reconditioning procedure reaches completion, the station **10** may de-energize the end effector **16**, and retract it back to a stowed position in step **132**. As used herein, the SoC is a measure of the energy stored in the battery, and is typically expressed as a percent of total battery capacity. The SoC may be measured/determined by either the vehicle **100** or by the charging station **10** using methods known in the art or hereinafter developed.

If it is determined that the SoC is below the ultimate charging threshold (i.e., the battery is not "full") (in step **130**), the controller **70** may further examine whether a manual stop has been requested by the vehicle **100** or by a user in step **134**. If a manual stop is requested, then the method proceeds to step **132**, where the end effector **16** de-energizes and retracts. If a manual stop has not been requested, the method **120** continues charging the vehicle battery (step **128**) until either the target SoC is reached or a stop is eventually requested.

Furthermore, prior to charging, the robotic arm **12** may be configured to open a receptacle door that may conceal the charging receptacle **102**. In one configuration, this action may include transmitting a signal to the vehicle to automatically open the door. In another configuration it may involve pushing on the door to release a lock, followed by a retraction/articulating motion to fully open the door. The grasping may be accomplished using any suitable selective coupling effector, such as for example, suction devices, hooks, and/or latches. Following the completion of a charging routine, the robotic arm **12** may be configured to close the receptacle door in a similar manner.

FIG. **5** illustrates an example of a vehicle charging plug/receptacle **140**, which may be similar to plug/receptacle **102**, included with a vehicle **100**, as illustrated in FIG. **2**. As shown, the receptacle **140** may include a plurality of electrical contacts **142** and a mechanical guide **144** to aid in the proper alignment/coupling between the end effector **16** and the receptacle **140**. The mechanical guide **144**, for example, may encircle the plurality of electrical contacts **142**, and may have one or more locating features **146** to promote proper axial alignment.

FIG. **6** illustrates an end effector **150** that may be similar to the end effector **16** described above, and may be used to couple with the vehicle charging receptacle **140** of FIG. **5**. As shown, the end effector **150** may include a plurality of electrical contacts **152** that are each configured to mate with a respective electrical contact **142** of the receptacle **140**. The end effector **150** may further include a mechanical guide **154** that is adapted to fit within or over the mechanical guide **144** of the receptacle **140**. A locating feature **156** of the end effector **150** may mate/engage with a similar locating feature **146** of the receptacle **140** to aid in providing proper alignment/orientation. As illustrated in FIGS. **5-6**, the locating feature **156** may be a keyed portion of the mechanical guide **152** that may prevent the end effector from being coupled

with the receptacle in any manner except the proper orientation. The end effector **150** may further include a selectively engageable retaining clip **158** that may couple the end effector **150** to the receptacle **140**. The clip **158** may both ensure proper interconnection/coupling (i.e., ensure that the end effector **150** is properly seated against the receptacle **140**), and reduce the likelihood that a slight, inadvertent bump to the arm **12** or vehicle **100** may de-seat the end effector **150**.

FIG. **7** illustrates another embodiment of an end effector **220** that may be similar to the end effector **16** described above, and may be used to selectively couple with the charging receptacle **140** of the vehicle **10**. As shown, the end effector **220** may include a plurality of electrical contacts **222** that are each configured to mate with a respective electrical contact **142** of the receptacle **140**.

The end effector **220** may include a mechanical guide **224** configured to generally surround the electrical contacts **222** and adapted to fit within or over the mechanical guide **144** of the receptacle **140**. The mechanical guide **224** may include a locating feature **226** configured to mate/engage with a similar feature **146** of the receptacle **140** to aid proper alignment/orientation. As illustrated in FIGS. **5-7**, the locating feature **226** may be a keyed portion of the mechanical guide **224** that may prevent the end effector **220** from being coupled with the receptacle **140** in any manner except in the proper orientation. The end effector **220** may further include a selectively engageable retaining clip **228** that may interlock with a protrusion provided on the receptacle **140**. The retaining clip **228** may ensure proper electrical interconnection/coupling is established and maintained throughout the charging process (i.e., ensure that the end effector **220** is properly seated against the receptacle **140**). In this manner, the clip **228** may reduce the likelihood that a slight, inadvertent bump to the connector/effector **220** or vehicle **100** may de-seat the end effector **220**.

As generally illustrated in FIGS. **7-10**, the end effector **220** may further include a retractable guide **240** that generally surrounds, or extends from the stationary mechanical guide **224**, and may be adapted to further aid in aligning and orienting the connector/effector **220** with the receptacle **140**. The retractable guide **240** may, for example, include an inward-facing chamfer **242** that generally extends from the leading edge **244**. The chamfer **242** may be operative to funnel/translate a misaligned connector/effector **220** onto the receptacle **140**. Additionally, the retractable guide **240** may include or define a slotted opening **246**, which may extend from the leading edge **244** of the guide **240** toward the retaining clip **228**. The slotted opening **246** may allow the protrusion of the receptacle **140** to pass unimpeded toward the base **248** of the connector/effector **220**, where it may be engaged by the clip **228**. The retractable guide **240** may include a secondary chamfer **250** on either side of the slotted opening **246** to funnel the protrusion toward the clip **228**. In doing so, the secondary chamfer **250** may correct minor axial orientation differences between the receptacle **140** and the connector/effector **220**.

As generally illustrated in FIGS. **9-10**, the retractable guide may transition between an extended state **251**, as generally shown in FIG. **9**, and a collapsed state **252**, as generally illustrated in FIG. **10**. When in an extended state **251**, the retractable guide **240** may therefore be used to fine-tune the relative positions of the connector/effector **220** and receptacle **140** before the electrical contacts **142**, **222** engage each other. In this manner, the respective electrical contacts **142**, **222** may suitably interconnect without any jamming/buckling. Once the end effector **220** has been properly guided into a proper relative position vis-à-vis the receptacle **140**, the retractable guide **240** may transition to a collapsed state **252** against the

connector base **248** to allow the end effector **220** to more fully engage the receptacle **140** without obstruction.

In one configuration, the retractable guide **240** may ride along one or more guide posts **253**, which may allow it to collapse against the base **248**. A plurality of sufficiently stiff, pre-stressed springs **254** may be disposed about the guide posts **253** and may provide some resilience against the collapsing motion and/or may allow the retractable guide **240** to extend when the connector/effector **220** is removed from the receptacle **140**. During the collapsing/retracting motion, the springs **254** may be compressed between the retractable guide **240** and the base **248** of the connector/effector **220**. In one configuration, the springs **254** may maintain the retractable guide **240** in an extended state **251**, and with sufficient resilience/support to permit the guide **240** to accomplish its guiding function prior to collapsing. Once the end effector **220** is properly aligned, the advancement of the connector/effector **220** may exert a sufficiently strong force against the retractable guide **240** to counteract the load exerted by the springs, and may cause the springs to elastically compress.

In another configuration, as generally illustrated in FIGS. 7-11, the retractable guide **240** may be supported and/or locked in an extended position **251** using support legs **256**, **258** that may remain in place until actively released (as shown in FIG. 10). In an embodiment, the legs **256**, **258** may be pivotably connected with the retractable guide **240**. The support legs **256**, **258** may be pivotable between a first position (illustrated in FIG. 9) and a second position (illustrated in FIG. 10). The support legs **256**, **258** may be configured to maintain the retractable guide **240** in the extended state **251** when in the first position, and configured to allow the retractable guide **240** to transition to the collapsed state **252** when pivoted to the second position. More specifically, as generally illustrated in FIG. 9, the legs **256**, **258** may ordinarily extend between the retractable guide **240** and the base **248**, and may prevent the retractable guide **240** from collapsing/retracting along the guide posts **253**. Once the end effector **220** slides onto the receptacle **140**, the receptacle **140** may contact a protrusion **260**, **262** extending from each respective leg **256**, **258** and cause the legs **256**, **258** to pivot outward. Once pivoted out of a supporting position, the retractable guide **240** may collapse against the base portion **248**.

As generally illustrated in FIG. 11, one or more force sensors **270**, **272** may be included on the base **248** adjacent to each pivoting leg (e.g., leg **256**). A portion of the leg **256** (or an extension thereof) may be configured to contact the force sensors **270**, **272** when the leg is disposed in a supporting position between the base **248** and the guide **240**. In this manner, the force sensors **270**, **272** may provide an indication of the contact forces applied to the retractable guide **240** to a supervising electrical controller. This feedback may be used to estimate the approximate magnitude and direction of any contact made with the retractable guide **240** or to indicate that the guide has suitably retracted and a mechanical coupling has been achieved. For example, if the retractable guide **240** is contacted off-center by the receptacle **140**, the load may then be transmitted to one or more of the respective force sensors **270**, **272**. This feedback may be useful in determining whether the end effector **220** has been sufficiently advanced onto the receptacle **140** to cause the guide **240** to retract and establish a secure coupling. Alternatively, in a robotic context, the contact-sensitive feedback may be used to more precisely control the final approach and interconnection. In one embodiment, the force sensors **270**, **272** may be force sensitive resistors that have a variable resistance depending on the amount of applied force.

FIGS. 12A-12B and FIGS. 13A-13B schematically illustrate an embodiment of a compliant mounting adaptor **280** that may be used to join the end effector **220** with a handle or robotic arm. As illustrated, the compliant mounting adaptor **280** may include a first mounting plate **282** and a second mounting plate **284** coupled in a selectively pivotable arrangement. FIGS. 12A-12B schematically illustrate, for example, a top view of the mounting adaptor **280**, whereas FIGS. 13A-13B schematically illustrate a cross-sectional side view, taken along line 13-13 of FIG. 12A.

In one configuration, the first mounting plate **282** may be coupled with a handle or robotic arm that may be used to guide the end effector **220** into contact with the receptacle **140**. Likewise, the second mounting plate **284** may be coupled to the base portion **248** of the end effector **220**. As illustrated in FIG. 12A-12B, the first and second mounting plates **282**, **284** may be connected to each other and allowed to rotate about a pivot **286**. A first and second compressible post **288**, **290** may be disposed between the first and second mounting plates **282**, **284** on opposing sides of the pivot **286**. Each of the first and second compressible post **288**, **290** may respectively include a pre-loaded spring **292**, **294** that may allow the post to compress only after the pre-loaded force is counteracted by a force applied through the mounting plate **284** (as generally illustrated in FIG. 12B). In this manner, the plates **282**, **284** may be pivotably stable until a threshold load is received.

FIGS. 13A-13B illustrate a translational compliant mechanism **295** that may be incorporated into the compliant mounting adaptor **280**. As shown, the mechanism **295** may include first and second pre-loaded springs **296**, **298** respectively disposed within retaining clips **300**, **302**, and translatable along the pivot **286**. Each retaining clip **300**, **302** may be disposed on an opposing side of a brace extending from the second mounting plate **284** such that motion of the second mounting plate **284** along the pivot **286** may compress one of the pre-loaded springs **296**, **298**. Similar to the pivotable compliance described above with respect to FIGS. 12A-12B, the second mounting plate **284** may be translationally stable until a threshold load is received that exceeds the pre-loaded spring force (as generally illustrated in FIG. 13B). In another configuration, rather than being integrated as a single device, the compliant devices provided in FIGS. 12A-12B and in FIGS. 13A-13B may be separate mechanisms, coupled to each other in a series arrangement between the handle and the end effector **220**.

The compliant mounting adaptor **280** may include one or more force sensors and/or potentiometers that may be suitably configured to monitor the forces applied through the adaptor **280** and/or the pivoting or translational motion of the adaptor **280**. Similar to the force sensors **270**, **272** described above, the sensors associated with the compliant adaptor **280** may provide an indication of misaligned contact with the end effector **220** and/or retractable guide **280**.

A second compliant mounting adaptor (similar to compliant mounting adaptor **280**) may be coupled or integrated with the first compliant mounting adaptor **280**, though may be rotated **90** degrees. Such a configuration may allow the end effector **220** to pivot about two axes, as well as translate along two axes.

As generally described above, the electrical end effector **220** may be integrated into a handle, or compliantly coupled to a handle via the mounting adaptor **280**. Such a handle may include any necessary electronics and/or electrical connections to supply electrical power during a charging procedure. During such a procedure, a user may grasp the handle and advance the end effector **220** towards, for example, a vehi-

11

cle's charging receptacle **140**. As the connector/effector **220** physically engages the receptacle **140**, the retractable guide **240** may refine the alignment/orientation so that the electrical contacts **222** of the connector/effector **220** properly mate with the connections **142** of the receptacle

While the best modes for carrying out the invention have been described in detail, those familiar with the art to which this invention relates will recognize various alternative designs and embodiments for practicing the invention within the scope of the appended claims. It is intended that all matter contained in the above description or shown in the accompanying drawings shall be interpreted as illustrative only and not as limiting.

The invention claimed is:

1. A robotic charging station for charging a battery of an electric vehicle, the charging station comprising:

- a base plate;
- a riser coupled with the base plate and extending substantially transverse to the baseplate;
- a robotic arm extending from the riser and supporting an end effector, the robotic arm configured to move the end effector in three degrees of motion;
- a target tracking camera integrated into the end effector and configured to periodically output a captured image;
- a controller configured to:

- receive the captured image from the target tracking camera;

- identify a pattern on the electric vehicle from the received captured image;

- determine a spatial relationship between the end effector and an electrical receptacle disposed on the electric vehicle from at least one of a size, a skew, or a position of the pattern within the captured image, wherein the end effector includes a plurality of electrical contacts configured to couple with the electrical receptacle; and

- control the motion of the robotic arm using the determined spatial relationship to move the end effector into electrical contact with the electrical receptacle;

the end effector includes a base plate configured to attach with the robotic arm, and a retractable guide surrounding the plurality of electrical contacts and configured to transition between an extended state and a collapsed state, the retractable guide configured to align the end effector with the receptacle when in an extended state;

the end effector further includes a plurality of support legs extending between the retractable guide and the base plate, the plurality of support legs being pivotable between a first position and a second position, the support legs configured to maintain the retractable guide in the extended state when in the first position, and configured to allow the retractable guide to transition to the collapsed state when pivoted to the second position; wherein the electrical receptacle includes a mechanical

12

guide encircling a plurality of electrical contacts; and wherein contact between the mechanical guide and the plurality of support legs is operative to pivot each of the plurality of support legs from the first position to the second position;

the retractable guide includes an inward facing surface adjacent the plurality of electrical contacts; and wherein the retractable guide further includes a chamfer disposed on the inward facing surface and configured to align the end effector with the receptacle disposed on the vehicle; and

a compliant mounting adaptor coupled with the base plate of the end effector, the compliant mounting adaptor configured to allow the base plate to move about an axis.

2. The robotic charging station of claim **1**, wherein the base plate includes a first end and a second end, the riser being coupled with the base plate at the first end, and a tire trap being disposed at the second end.

3. The robotic charging station of claim **1**, further comprising a presence sensor configured to detect the presence of the electric vehicle.

4. The robotic charging station of claim **1**, wherein the three degrees of motion include a motion substantially oriented across the vehicle, a motion substantially along the vehicle, and a rotation about a substantially vertical axis.

5. The robotic charging station of claim **4**, wherein the robotic arm is configured to move the end effector in a fourth degree of motion, the fourth degree of motion including a motion substantially along the vertical axis.

6. The robotic charging station of claim **1**, wherein the end effector further includes a force sensor disposed on the base plate and configured to be contacted by at least one of the plurality of support legs when the at least one of the plurality of support legs is in the first position; and

wherein the force sensor is configured to provide an indication of contact made between the retractable guide and the receptacle disposed on the vehicle.

7. The robotic charging station of Regarding claim **1**, wherein the end effector further includes a mechanical guide extending from the base plate and surrounding the plurality of electrical contacts; and

wherein the retractable guide extends further outward from the base plate than the mechanical guide when the retractable guide is in an extended state.

8. The robotic charging station of claim **7**, wherein the retractable guide extends a substantially similar distance outward from the base plate as the mechanical guide when the retractable guide is in a collapsed state.

9. The robotic charging station of claim **7**, wherein the mechanical guide includes a locating feature configured to mate with a similar locating feature disposed on the charging receptacle.

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